



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4857-041
Job Sheet 173307



Part No: D4857-041

Job Qty: 10 ea

Part Name: Wiper Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/27/18

Job Tracking No:

Due Date: 3/16/18 **3-27**

Created By: Logan David

Type: SOLD

Description:

Note: DWG REV F IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD IPP REV:B AS PER REV F JLM
VERIFIED BY:DD IPP REV:C 17.11.15 ADDED **manufacture as per Production Permit #6000033312 and
must be inspected by ED** DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		3/15/18	0.00	0.00	Start Up Small Fab-4		FF
110	Small Fab	10 pcs		3/15/18	0.00	5.24	Small Fab-7		
120	QC	10 pcs		3/15/18	0.00	0.00	QC5		
130	HandFinish	10 pcs		3/15/18	0.00	0.95	HandFinish6		
140	QC	10 pcs		3/15/18	0.00	0.00	QC14		
150	Small Fab	10 pcs		3/16/18	0.00	5.24	Small Fab-7		FF DAS
160	QC	10 pcs		3/16/18	0.00	0.00	QC5		
170	Packaging	10 pcs		3/16/18	0.00	0.00	Packaging3-2		APR 18 2018
180	QC21-SA	10 Ea		3/16/18	0.00	0.00	QC21		APR 18 2018

Part Op 110 - DO NOT Drill holes for D4857-1 as per dwg using DT10028 **Manufacture as per Production Permit #6000033312 and must be inspected by ED**

Descriptions: and must be inspected by ED**

120 - **Manufacture as per Production Permit #6000033312 and must be inspected by ED**

130 - Touch up holes with primer as per dwg A/R PRIMER BATCH:

150 - BOND GASKET AS PER DWG USING DOW CORNING 736 ADHESIVE BATCH: **138830**

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4857-M	Wiper Deflector	10 Ea (1 ea)	90-Start up Operation	B143592
D4944-1	Gasket	20 Ea (2 ea)	150-Small Fab	5047123

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4857-M	10	18 20	0
150-Small Fab	D4944-1	20	54 60	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S061219



Part: D4857-041

Job No: 173307

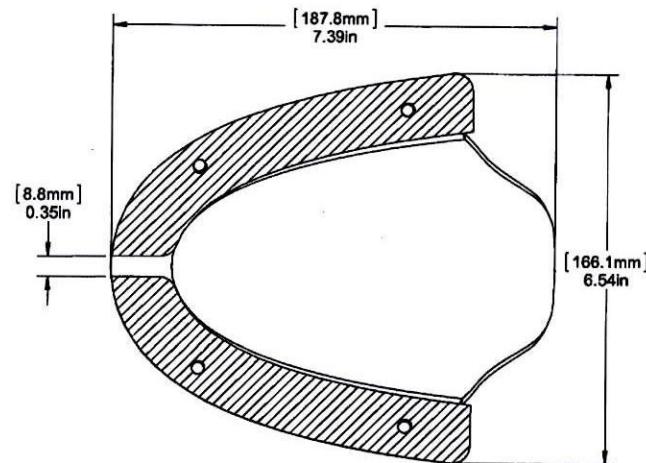
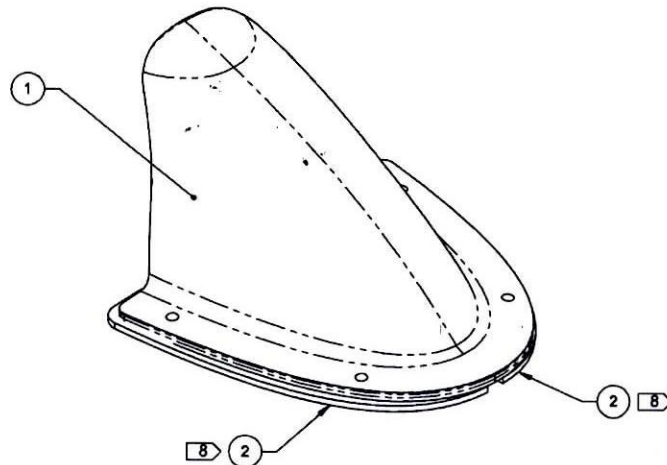
Serial No/Batch: S061219

Revision: F

Inspector:

Date: 04/16/18

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4857-041	WIPER DEFLECTOR ASSY
1	1	D4857-1	WIPER DEFLECTOR
2	2	D4944-1	GASKET



D4857-041 WIPER DEFLECTOR ASSY

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 17337 2
120180227

RELEASED

2015 JUN 08

EC N 15-56Z

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED, ALL METRIC DIMENSIONS ARE REFERENCE DIMENSIONS.
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D4857-041, REVISION, BATCH NUMBER, AND DATE OF MANUFACTURE, AS PER QSI 044 METHOD 6.1
- 7) WEIGHT: 0.38 lbs (0.17 kg)
- 8) BOND D4944-1 GASKETS TO EDGE OF PART USING DOW CORNING 736 ADHESIVE

F	SHT 1 ADDED -041, ADDED D4857-2M (SHEET 8) AND RELABELED D4857-M TO D4857-1M (ZN B5-7). UPDATED D4757-044 (ZN B5-3). REVISED NOTES 1, 8 AND 10 (ZN A8-4, ZN A8-5, ZN A8-6, ZN A8-7, ZN A8-8). UPDATE PART WEIGHTS	AK / AJS	15.06.03
E	REVISE NOTE 8) (ZN A8-1, A8-2, A8-3); AND NOTE 8) (ZN A8-1, A8-2, A8-3)	AK	14.06.05
D	ADDED D4857-043 (ZN C7-1), D4857-044 (ZN C7-2), D4857-3 (ZN C7-4), D4857-4 (ZN C7-5) AND D4857-M (ZN C7-6)	AK	14.05.13
C	ADDED 4 MOUNTING HOLES	DW	13.12.09
B	REVISED BOM, DRAWING VIEWS, NOTES	PB	13.08.13
A	NEW RELEASE	DB	13.05.23
REV.	DESCRIPTION	BY	DATE
DESIGN	DW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	CP	DRAWING NO.	REV. F
MFG. APPR.	DD	D4857	SHEET 1 OF 8
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	WIPER DEFLECTOR	NTS
DATE	15.06.03	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED